

Powder	Angle	Working distance (mm)	Scatter width (mm)
Aluminium oxide (10 μm)	30	30	8.58
Aluminium oxide (50 μm)	30	30	7.9
Aluminium oxide (50 μm)	30	15	7.57
Aluminium oxide (50 μm)	15	30	8.39
Aluminium oxide (50 μm)	45	30	11.23
Aluminium oxide (50 μm)	90	30	11.73
Crushed glass (50 μm)	30	30	6.85
Crushed glass (50 μm)	45	30	6.96
Glass bead (50 μm)	30	30	8.73
Pumice (50 μm)	30	30	8.31
Silicon carbide (50 μm)	30	30	11.31
Sodium bicarbonate (50 μm)	30	30	6.06
Plastic (50 μm)	30	30	5.54

Scatter length (mm)	Trench depth (μ)
16.42	450
16.94	50
12	375
26.23	<10
16.1	100
11.79	500
13.37	375
13.32	430
14.93	350
14.01	75
17.76	425
11.06	30
9.63	20